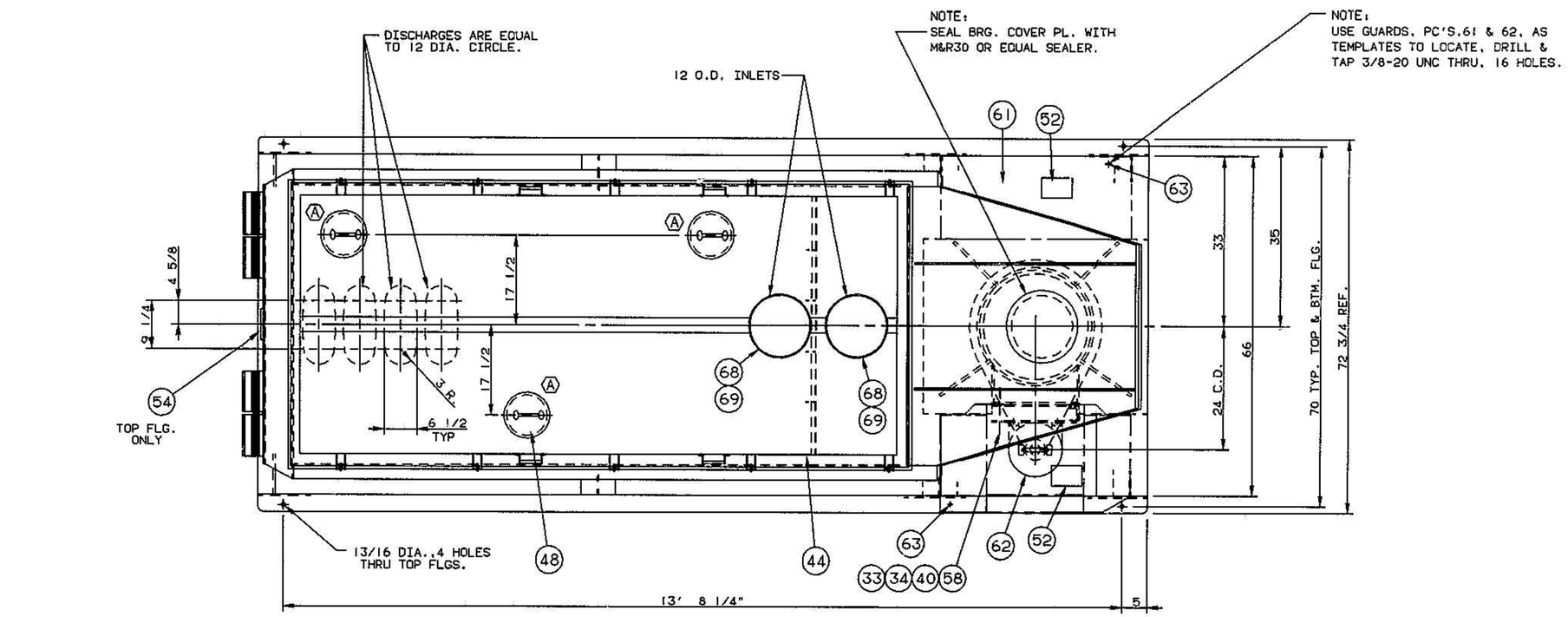

REF. DWG. D1567-276

REV	DESCRIPTION	DATE	BY
C	SEE SHEET 1	033194	GMA
B	SEE SHEET 1	031594	GMA
A	REV: INSP. OPNGS.	030194	GMA
A	SEE SHEET 1		
E	SEE SHEET 1	041594	GMA
D	SEE SHEET 1	041594	GMA
A	15-5/8 WAS 15		

ROUGH EST. WEIGHT LBS.
FINISH EST. WEIGHT LBS.

TOLERANCES - UNLESS OTHERWISE NOTED
LINEAR ANGLE
MACHINING .X = ±.1" ±30'
.XX = ±.05"
.XXX = ±.005"
FABRICATION ≤24"= ± 1/16(.0625")±
≥24"= ± 1/8(.125")
CAST/FORGE = ± ±
MACHINED FILLET RADII .047" ±.016"
MAX MACHINED SURFACE ROUGHNESS 125 √ MICROINCHES (AA)

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ANDRITZ SPROUT-BAUER, INC.
MUNCY, PA.

ROTO-SHAKER ASSY. & INSTALLATION
4-1/2 X 8 TWO IN ONE
W/ SELF TENSIONING SCREEN

	BY	NAME	DATE
DR.	GMA	020294	
APVL.	MHS	020294	
APVL.	JFT	020294	
APVL.	RCS	020294	

SCALE 1"= 1'
ORDER NO 157211
SHEET 2 OF 3
DRAWING NUMBER D1567-280

DISTRIBUTION: 3X 3U MFG.SPEC.

CADAM DRAWING DO NOT REVISE MANUALLY